SPECIFICATION FOR APPROVAL

Customer:	
Type:	Box-type MKP61 Metallized Polypropylene Film Interference Suppression Capacitor (X2 Class)
Customer code:	
Co. code:	
Date:	

	"√"	Signed by customer	Specification
Approved			
Approved conditionally			
Rejected			



厦门法拉电子股份有限公司 XIAMEN FARATRONIC Co., Ltd.



Purchase Specification

<u>MKP61</u> 2	275Va.c.	<u>104</u>	$\underline{\mathbf{M}}$	<u>P15.0</u>
Type				
Rated voltage				
Capacitance				
Capacitance tolerance				
Lead form				

Capacitance tolerance:

Capacitance tolerance	±10%	±20%
Code	K	M

Lead form:

Code	P P7.5 P10.0 P15		P15.0	P22.5	P27.5		
I and forms	atraight land	Lead pitch					
Lead form	straight lead	7.5mm	22.5mm	27.5mm			
Note	Pitch in common use						



1 Feature:

The capacitor is wound with polypropylene film as dielectric and the zinc. aluminum on the film which is evaporated on the vacuum as electrode. Radial lead, the capacitor is enveloped in a plastic box with insulation material filled. It can withstand overvoltage stressing and has excellent active and passive flame resistant abilities. As a X2 class capacitor, It is suitable for use in situation where failure of the capacitor could not lead to danger or electric shock such as across-the-line and interference suppression circuits of electronic equipment. It can endure impulse voltage of 2.5kV(suitable for $C_R \le 1 \mu F$; When $C_R > 1 \mu F$, the capacitor can endure pulse voltage of $2.5 / \sqrt{C_R} \, kV$).

2 Reference standards

GB 2693 IEC 384-1	Fixed capacitor for use in electronic equipment Part 1: General specification
GB/T 14472 IEC 384-14	Fixed capacitor for use in electronic equipment Part 14: Sectional specification: Fixed capacitors for electromagnetic interference suppression and connection to the supply mains
GB/T 14473 IEC 60384-14-1	Fixed capacitor for use in electronic equipment Part 14 Blank detail specification: Fixed capacitors for electromagnetic interference suppression and connection to the supply mains Assessment level D
Q/FRK0.463.029	Detail specification for electronic component Fixed plastic box-type metallized polypropylene film dielectric capacitors for electromagnetic interference suppression and connection to the supply mains type MKP 61 Assessment level D
GB 2828	Sampling procedures and tables for lot-by-lot inspection by attributes

3 Approved with the following countries:

COC	CQC (china)	GB/T 14472-1998, 275VAC, 0.0047 μ F~2.2 μ F Certificate No.: CQC03001002877
10 0	ENEC-VDE (Germany)	EN 132400, IEC 60384-14, 275VAC, 0.0047 $\mu F \sim 2.2 \mu F$ Certificate No.: 40007424
71	UL (America)	UL1414, 250VAC , 0.0047 $\mu F{\sim}1.0\mu F$ Certificate No.: E186600
.71	CUL (Canada)	CSA C22.2-1, 250VAC, 0.0047 $\mu\text{F}{\sim}1.0\mu\text{F}$ Certificate No.: E186600

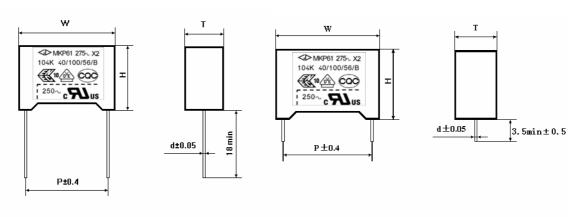


4 Quality Ensuring test (before shipment):

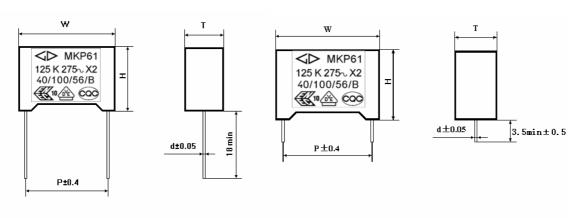
Inspection item	Inspection level	(GB 2828)	
(each batch)	IL	AQL	
1.Appearance inspection	TT	1.5%	
2.Dimensions	11	1. 5/0	
1.Capacitance			
2.Tangent of the loss angle	TT	0. 25%	
3.Dielectric strength	11	0. 2070	
4.Insulation resistance			
1.Solderability	S-3	2.5%	

5 Dimensions and marking:

I $(C_R \leq 105)$



II $(C_R > 105)$





Dimensions:

unit: mm

脚距 (Pitch) P	≤10	>10
Lead Wire Dia.d±0.05	0.6	0.8
Dimension Tolerance (W, H, T)	W+0.4/ -0.7 , H	± 0.4 , T ± 0.4

电容量		250/275VAC										
电谷里 (μF)	P=10.0			P=10. 0 P=15. 0 P=22. 5				P=27. 5	1			
(μι·)												
0.0047	13.0	9.0	4.0									
0.0056	13.0	9.0	4.0									
0.0068	13.0	9.0	4.0									
0.0082	13. 0	9.0	4.0									
0.01	13. 0	9.0	4.0	18. 0	11.0	5.0						
0.012	13. 0	9.0	4.0	18. 0	11.0	5.0						
0.015	13.0	9.0	4.0	18. 0	11.0	5.0						
0.018	13.0	11.0	5. 0	18. 0	11.0	5.0						
0.022	13.0	11.0	5. 0	18. 0	11.0	5.0						
0.027	13.0	11.0	5. 0	18. 0	11.0	5.0						
0.033 M	13. 0	11.0	5. 0	18.0	11.0	5.0						
0.033 K	13. 0	12.0	6.0	18. 0	11.0	5.0						
0.039	13.0	12.0	6.0	18. 0	11.0	5.0						
0.047	13.0	12.0	6.0	18. 0	11.0	5.0						
0.056				18. 0	12.0	6.0						
0.068				18. 0	12.0	6.0						
0.082				18.0	12.0	6.0						
0.1 M				18. 0	12.0	6.0						
0.1 K				18.0	13.5	7. 5						
0. 12				18.0	13.5	7. 5	26. 5	15.0	6. 0			
0. 15				18.0	14.5	8.5	26. 5	15.0	6. 0			
0.18 M				18.0	16.0	10.0	26. 5	15.0	6. 0			
0.18 K				18.0	16.0	10.0	26. 5	16.0	7. 0			
0. 22				18.0	16.0	10.0	26. 5	16.0	7. 0			
0. 27							26. 5	17.0	8. 5			
0. 33							26. 5	17.0	8. 5			
0.39							26. 5	18.5	10.0	32.0	18.0	9.0
0. 47							26. 5	18. 5	10.0	32. 0	18.0	9.0
0. 56										32. 0	20.0	
0. 68										32.0	20.0	11.0
0.82										32.0	22.0	13.0
1. 0										32.0	22.0	13.0
1. 2										32.0	28.0	14.0
1.5										32. 0	28.0	14.0
1.8										32.0	33.0	18.0
2. 2										32.0	33.0	18.0

6 Specification:

- (─) Rated Characteristic (Testing temperature: 20°C)
- (1) Rated voltage:250/275Vrms 50/60Hz
- (2) Capacitance: 4 700pF~2.2µF E12 series
- (3) Capacitance tolerance: $K(\pm 10\%), M(\pm 20\%)$
- (4) Tangent of the loss angle

ingenit of the loss target							
	tgδ(max)						
Capacitance	test frequency						
	1kHz	10kHz					
4 700pF <c<sub>R≤0. 47μF</c<sub>	10×10^{-4}	20×10 ⁻⁴					
0. 47μF <c<sub>R≤1. 0μF</c<sub>	20×10^{-4}	70×10^{-4}					
$C_R > 1.0 \mu F$	30×10^{-4}	_					

- (5) Dielectric strength:
 - ①Between terminals:1183(Vd.c.), $2\sim5$ s there shall be no permanent breakdown or harmful deformation.
 - ②Between terminal and enclosure:2050(Va.c.), $2\sim5s$ there Shall be no permanent breakdown or harmful deformation.
- (6) Insurance resistance:
 - ①Between terminals: Measurement shall be carried out after applying 100V for 1min.

 $CR \le 0.33 \mu F$ I.R. $\ge 15000 M\Omega$,

CR>0.33µF RC≥5 000s

- ②Between terminal and enclosure: I.R.≥30000MΩ, Measurement shall be carried out after applying 100V for 1min.
- (7) Climatic category: $-40^{\circ}\text{C} \sim +100^{\circ}\text{C}$



(二) 、Characteristics testing

NO.	. Item		Specifica	tion		Testing Method (IEC 384-14)
1	Dielec	tric strength				Ref.item 4.2.1
	Retwee	ween terminals There shall be no permanent breakdown		Ref.item 4.2.1		
	Detwee.	ii teriiiiais	or flashover			1 183Vd.c., $2\sim5s$
	Betwe	en terminal and	There shall be no permanent breakdown			207011 20/5011 2 5
	enclos	ure	or flashover			2 050Va.c., 50/60Hz, 2∼5s
2		Between $C_R \le 0.33 \mu F$ I.R. $\ge 15000 M\Omega$			Ref.item 4.2.5	
		terminals	$C_R > 0.33 \mu F RC$	≥5 000s		Charging voltage: 100Vd.c.
	I.R.	Between terminal and	I.R.≥30 000MΩ			Measuring after charging for 1min
_		enclosure				
3	Capac		$K(\pm 10\%), M(\pm 20\%)$			Ref. item 4.2.2 1kHz, 5Vrms max.
4		nt of the		tgδ(max))	Ref. item 4.2.3
	loss an	ngle (Tgδ)	Capacitance	1kHz	10kHz	1kHz or 10kHz, 5Vrms max
			4 700pF <c<sub>R≤0. 47μF</c<sub>	10×10 ⁻⁴	20×10 ⁻⁴	
			0. 47μF <c<sub>R≤1. 0μF</c<sub>	20×10 ⁻⁴	70×10 ⁻⁴	
			C _R >1. 0μF	30×10 ⁻⁴	_	
5	Solder	ability	Terminals shall be exam		× to 12	Ref. item 4.5
		•	× linear magnifier in ol	olique ligh	t. Solder	Solder bath method Ta, method 1
			shall cover the tested terr			Soldering temperature:235±5 °C
			95% of the dipped termin			Dipping time:2.0±0.5S
			covered with new solder. Pin holes and voids not wetted or falled off shall not be			
			collected in one area.			
6	Termina	al strength	There shall be no visit	le damage)	Ref. item 4.3
						Tense: 10N
						Bend: 5N,
						The terminals shall be bent 2 times in each direction
7	Paciet	ance to soldering	There shall be no visit	de damage		Ref. item 4.4
/	heat	ance to soldering	Δ C/C $\leq \pm 5\%$ (relative to			Solder bath method Tb, method 1A
			_ = 0, 0 ==0 , 0(0 ==== 1		,	260±5℃,10±1S
8		nt resistance of the	The marking shall be l	egible		Ref. item.4.20
	markii					Method 1
9		change of	There shall be no visit	ole damage	2	Ref. item 4.6,
	temper	rature				θ_A =-40°C, θ_B =+100°C Duration: t=30min, 5 cycles
	Vibrat	ion	There shall be no visit	There shall be no visible damage		Ref. item 4.7
	Violut	1011	There shall be no visible damage			Amplitude:0.75mm or acceleration:98m/s ²
						(whichever is the smaller severity)
						Frequency:10~500Hz,
						Three directions, altogether 6h
	Bump					Ref. item 4.8
						4 000 times, Acceleration:390m/s ²
						Duration:6ms
	Final r	measurement	There shall be no visit	le damage	•	Ref. item 4.8.2
		<u> </u>	Δ C/C $\leq \pm 5\%$ (relative to			



(continued)

NO.	Item	Specification	Testing Method (IEC 384-14)
10	Initial measurement		Ref. item 4.11
climatic	Dry heat		+100°C,16h
sequence	Damp heat, cyclic		Test Db, Severity:b, the first cycle
	Cold		-40°C,2h
	Damp heat, cyclic		Test Db, Severity:b, the other cycles
	Final measurement	There shall be no visible damage, legible	
		marking	
		$\Delta C/C \le \pm 5\%$ (relative to the initial value)	
		Increase of $tg\delta: C_R \le 1 \mu F$; $\le 0.008 (10 \text{kHz})$	
		$C_R > 1 \mu F; \leq 0.005 \text{ (1kHz)}$	
		Dielectric strength(No.1):there shall be no permanent breakdown or flashover	
		I.R.: $\geq 50\%$ of the rated value (No.2)	
11	Damp heat, steady	There shall be no visible damage and the	Ref.item.4.12
	state	marking shall be legible	Temperature: 40±2°C
		$\Delta C/C \le \pm 5\%$ (relative to the initial value)	Humidity: 93^{+2}_{-3} %RH
		Increase of $tg\delta:C_R \le 1\mu F$; ≤ 0.008 (10kHz)	-
		$C_R > 1 \mu F; \le 0.005 \text{ (1kHz)}$	Duration: 56days
		Dielectric strength(No.1):there shall be no	
		permanent breakdown or flashover	
10	T 1 1	I.R.: $\geq 50\%$ of the rated value (No.2)	D C '4 4.12
12	Impulse voltage	There are three or more waveforms which indicate that no self-heating breakdown	Ref. item 4.13
		have occurred when it is monitored by the	Each individual capacitor shall be subjected
			to 24 impulses of the same polarity (when
			any three successive impulses are shown by
			the monitor to have a wave form indicating
			that no self-healing breakdown have taken
			place the impulses can be stopped), the
			time between impulses shall not be less than
			10S, and the peak value of the voltage
			impulse: 2.5kV(suitable for CR≤1μF; When
			CR>1µF, the capacitor can endure pulse
			voltage value is $2.5/\sqrt{C_R}$ kV)
	Endurance	There shall be no visible damage, legible	Ref. item 4.14
		marking	+100°C, 344Va.c., 1 000h
		$\Delta C/C \le \pm 10\%$ (relative to the initial value)	The voltage shall be subjected to
		Increase of tg δ : $C_R \le 1 \mu F$; $\le 0.008 (10 \text{kHz})$	1000Vrms for 0.1s every one hour
		$C_R > 1 \mu F$; ≤ 0.005 (1kHz)	during test.
		Dielectric strength(No.1): There shall be no breakdown or flashover	
		I.R.: $\geq 50\%$ of the rated value (No.2)	
		1.18 \(\sigma 50/0 \) of the fateu value (190.2)	



(continued)

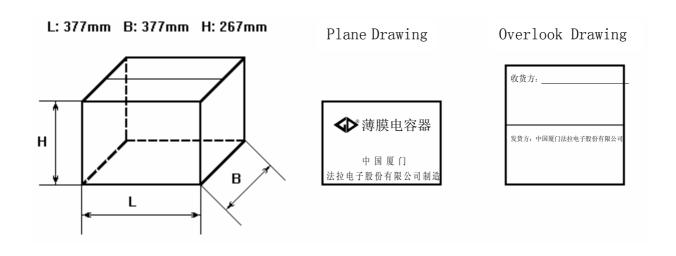
NO.	Item	Specification	Testing Method (IEC 384-14)
13	Charging and discharging	$\Delta C/C \leq \pm 10\%$ (relative to the initial value) Increase of tg δ : $C_R \leq 1 \mu F$; ≤ 0.008 (10kHz) $C_R > 1 \mu F$; ≤ 0.005 (1kHz) I.R.: $\geq 50\%$ of the rated value (No.2)	Ref. item 4.15 Times: 10 000 Duration of charging: 0.5s Duration of discharging: 0.5s Charging voltage: 550Vd.c. Charging resistance: 220/ $C_R(\Omega)$ or the current $\leq 1.0A$ (whichever is the minor) Discharging resistance: $R = \frac{550}{C_R \times dU/dt} = \frac{5.50}{C_R}(\Omega)$ $C_R: Capacitance (\mu F)$ $dU/dt(V/us): 100V/\mu s$
14	Passive flammability	The flaming time of each capacitor shall not go beyond 10s after it is taken apart from the flame. Drop of each capacitor caused by flame shall not fire the tissue below.	Needle flame test The category of flammability: B



7.1 Bulk packing

- 7.1.1 The capacitors shall be packed with plastic bag, which contains a qualified bill in the plastic bag(min. package). Then several plastic bags are put into a small packing box sealed with adhesive paper. A big packing box comprises four small packing boxes. Packing with small or big box depends on the customer's purchase quantity.
- 7.1.2 The dimensions of packing boxes refer to the drawing in the following page.
- 7.2 For the packing box with capacitors, all kinds of shipments are permitted. but the sprinkle of rain or snow and mechanical damage must be avoided.

Big packing box dimension drawing



Small packing box dimension drawing:

